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D2956
Job Sheet 181210



Part No: D2956

Job Qty: 2 ea

Part Name: Window Frame



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP A 00.01.14 New issue EC IPP Rev:B Now on Waterjet 07-06-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/31/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	2 pcs		8/31/18	0.07	0.33	Waterjet1		SC 8/10/18
110	QC	2 pcs		8/31/18	0.00	0.00	QC2 Waterjet-1		SC 8/10/18
120	QC	2 pcs		8/31/18	0.00	0.00	QC8-1		38
130	HandFinish	2 pcs		8/31/18	0.00	0.12	HandFinish1		SA 18-08-27
140	Powdercoat	2 pcs		8/31/18	0.00	0.14	Powdercoat1		DA 18-8-24
150	QC	2 pcs		8/31/18	0.00	0.00	QC3		6 AUG 30 2018 68
160	Packaging	2 pcs		8/31/18	0.00	0.00	Packaging3-1		9-89
170	QC21-SA	2 Ea		8/31/18	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg D2956
Descriptions: 140 - START TIME: 3.30

CUT: 320° FINISH 4.00.

11 83803

21 AUG 3 2018

2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	6.4584 sf (3.2292 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	6	51	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:20 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use: _____ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		Part: D2956 Job No: 181210 Serial No/Batch: S104613 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/23/18					
Description Work Order Deviation									
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐							
Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐		Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

